

GRIT SIZE CHART

average size microns	FEPA/ 3M lap color	CAMI	Stone/ Compound Type
260	P60	60	
192	P80	80	
141	P100	100	
127	P120		Coarse Crystolon
116		120	
97	P150		Coarse India
93		150	
78	P180	180	Medium Crystolon
65	P220	220	Norton Extra Coarse Diamond
58.5	P240		
53.5		240	Medium India
46	P320		
44		280	
36	P360	320	
35	P400		Fine India
25.8	P600	360	Washita Oil Stone
23		400	Medium Smith
21.8	P800		Soft Arkansas
18	P1000	500	
15.8	P1200	600	
12.3	P1500	800	
11.5			Hard White Arkansas
9.6	P2000/blue	1000	Diasharp ExtraFine Diamond

6			Hard Black Arkansas
5.5		1200	Al ₂ O ₃ (5-25)
5	brown		FeO Rouge (3.5-5)
3	pink	1500	CeO (1.2-3.5)
1	green	2000	
0.5			Cr ₂ O ₃
0.3	white		